

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

## Leadfree Solder Wire Tin-Copper Alloy with Resin based Flux

Revision date: 18.02.2019

Product code: 950201

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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

**1.1. Product identifier**

Leadfree Solder Wire Tin-Copper Alloy with Resin based Flux

**Further trade names**

possible alloys: SN100C - SnCu0,7Ni; SN100C3 - SnCu3,0Ni; SN100CS - SnCu0,7NiGe Sn97Cu3; Sn99Cu1; Sn99,3Cu0,7

2220; 3135; B2012; 26Q; 32Q; B211; Cobar 393

**1.2. Relevant identified uses of the substance or mixture and uses advised against****Use of the substance/mixture**

Solder wire

**Uses advised against**

any non-intended use.

**1.3. Details of the supplier of the safety data sheet**

Company name: Balver Zinn Josef Jost GmbH & Co. KG  
Street: Blintroper Weg 11  
Place: D-58802 Balve  
Telephone: +49 2375 915-0  
Responsible Department: sds@balverzinn.com  
Telefax: +49 2375 915-1700

**1.4. Emergency telephone number:** Chemtrec: +44(0) 870-8200418

## SECTION 2: Hazards identification

**2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No. 1272/2008.

**2.2. Label elements****Regulation (EC) No. 1272/2008****Special labelling of certain mixtures**

EUH210 Safety data sheet available on request.

**Additional advice on labelling**

Labelling according to Regulation (EC) No. 1272/2008 [CLP]: none

**2.3. Other hazards**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

No risks worthy of mention. Please observe the information on the safety data sheet at all times.

## SECTION 3: Composition/information on ingredients

**3.2. Mixtures****Chemical characterization**

Solder wire

**Hazardous components**

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	GHS Classification			
7440-31-5	tin			>90 %
	231-141-8		01-2119486474-28	

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7440-50-8	copper			0,5 - 3 %
	231-159-6			
65997-06-0	Rosin, hydrogenated			1 - < 5 %
	266-041-3			
7440-02-0	nickel			0 - 0,05 %
	231-111-4	028-002-00-7	01-2119438727-29	
	Carc. 2, Skin Sens. 1, STOT RE 1; H351 H317 H372			

Full text of H and EUH statements: see section 16.

**Further Information**

Product does not contain listed SVHC substances > 0,1 % according to Regulation (EC) No. 1907/2006 Article 59 (REACH)

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**General information**

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

**After inhalation**

In case of accident by inhalation: remove casualty to fresh air and keep at rest. When in doubt or if symptoms are observed, get medical advice.

**After contact with skin**

No special measures are necessary.

The melted product can cause severe burns. After contact with molten product, cool skin area rapidly with cold water. Burns caused by molten material must be treated clinically.

**After contact with eyes**

No special measures are necessary.

**After ingestion**

No special measures are necessary.

**4.2. Most important symptoms and effects, both acute and delayed**

No information available.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media**

- Sand
- Extinguishing powder
- D -powder

**Unsuitable extinguishing media**

Extinguishing media which must not be used for safety reasons:

- Water
- High power water jet
- Water spray jet

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**5.2. Special hazards arising from the substance or mixture**

Can be released in case of fire: Gas/vapours, irritant. Carbon monoxide Carbon dioxide (CO<sub>2</sub>). Nitrogen oxides (NO<sub>x</sub>). Metal oxide smoke, toxic

**5.3. Advice for firefighters**

In case of fire and/or explosion do not breathe fumes.  
In case of fire: Wear self-contained breathing apparatus.

**Additional information**

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

See protective measures under point 7 and 8.

**6.2. Environmental precautions**

No special measures are necessary.

**6.3. Methods and material for containment and cleaning up**

Take up mechanically, placing in appropriate containers for disposal.  
Clean contaminated objects and areas thoroughly observing environmental regulations.

**6.4. Reference to other sections**

Safe handling: see section 7  
Personal protection equipment: see section 8  
Disposal: see section 13

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

**Advice on safe handling**

Provide adequate ventilation as well as local exhaustion at critical locations.  
Do not breathe smoke. Do not breathe dust.

**Advice on protection against fire and explosion**

No special fire protection measures are necessary.

**Further information on handling**

General protection and hygiene measures: See section 8.

**7.2. Conditions for safe storage, including any incompatibilities**

**Requirements for storage rooms and vessels**

No special measures are necessary.

**Hints on joint storage**

Do not store together with: Explosives. Oxidizing solids. Oxidizing liquids. Radioactive substances. Infectious substances.

**7.3. Specific end use(s)**

See section 1.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Exposure limits (EH40)**

CAS No	Substance	ppm	mg/m <sup>3</sup>	fibres/ml	Category	Origin
7440-50-8	Copper, dusts and mists (as Cu)	-	1		TWA (8 h)	WEL
		-	2		STEL (15 min)	WEL

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7440-50-8	Copper, fume	-	0.2	TWA (8 h)	WEL
-	Nickel and its inorganic compounds (except nickel tetracarbonyl): nickel and water-insoluble nickel compounds (as Ni)	-	0.5	TWA (8 h)	WEL
-	Tin compounds, inorganic, except SnH4, (as Sn)	-	2	TWA (8 h)	WEL
		-	4	STEL (15 min)	WEL

**DNEL/DMEL values**

CAS No	Substance	Exposure route	Effect	Value
7440-31-5	tin			
Consumer DNEL, long-term		inhalation	systemic	3,476 mg/m <sup>3</sup>
Consumer DNEL, acute		inhalation	systemic	3,476 mg/m <sup>3</sup>
Worker DNEL, long-term		inhalation	systemic	11,75 mg/m <sup>3</sup>
Worker DNEL, acute		inhalation	systemic	11,75 mg/m <sup>3</sup>
Consumer DNEL, long-term		dermal	systemic	80 mg/kg bw/day
Worker DNEL, acute		dermal	systemic	133,3 mg/kg bw/day
Consumer DNEL, acute		dermal	systemic	80 mg/kg bw/day
Worker DNEL, long-term		dermal	systemic	133,3 mg/kg bw/day
Consumer DNEL, acute		oral	systemic	80 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	80 mg/kg bw/day
7440-50-8	copper			
Worker DNEL, acute		dermal	systemic	273 mg/kg bw/day
Consumer DNEL, acute		dermal	systemic	273 mg/kg bw/day
Consumer DNEL, acute		inhalation	systemic	20 mg/m <sup>3</sup>
Worker DNEL, long-term		inhalation	local	1 mg/m <sup>3</sup>
Consumer DNEL, long-term		dermal	systemic	137 mg/kg bw/day
Worker DNEL, long-term		dermal	systemic	137 mg/kg bw/day
Worker DNEL, acute		inhalation	systemic	20 mg/m <sup>3</sup>
Consumer DNEL, long-term		inhalation	local	1 mg/m <sup>3</sup>
7440-02-0	nickel			
Worker DNEL, acute		inhalation	systemic	680 mg/m <sup>3</sup>
Worker DNEL, long-term		inhalation	local	0,05 mg/m <sup>3</sup>
Worker DNEL, long-term		inhalation	systemic	0,05 mg/m <sup>3</sup>
Worker DNEL, acute		inhalation	local	4 mg/m <sup>3</sup>
Worker DNEL, long-term		dermal	local	0,035 mg/cm <sup>2</sup>
Consumer DNEL, long-term		inhalation	systemic	0,02 mg/m <sup>3</sup>
Consumer DNEL, acute		inhalation	systemic	408 mg/m <sup>3</sup>
Consumer DNEL, long-term		inhalation	local	0,02 mg/m <sup>3</sup>
Consumer DNEL, acute		inhalation	local	2,4 mg/m <sup>3</sup>
Consumer DNEL, long-term		dermal	local	0,035 mg/cm <sup>2</sup>
Consumer DNEL, long-term		oral	systemic	0,02 mg/kg bw/day

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Consumer DNEL, acute	oral	systemic	0,012 mg/kg bw/day
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**PNEC values**

CAS No	Substance	Value
Environmental compartment		
7440-50-8	copper	
Freshwater		0,0078 mg/l
Marine water		0,0052 mg/l
Freshwater sediment		87 mg/kg
Marine sediment		678 mg/kg
Micro-organisms in sewage treatment plants (STP)		0,23 mg/l
Soil		65 mg/kg

**8.2. Exposure controls****Appropriate engineering controls**

Provide adequate ventilation as well as local exhaust at critical locations.

**Protective and hygiene measures**

Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff. Use protective skin cream before handling the product.

**Eye/face protection**

Wear eye/face protection.

**Hand protection**

Wear suitable gloves.

for coarse soldering works: heat insulating.

The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

In the case of wanting to use the gloves again, clean them before taking off and air them well. Before using check leak tightness / impermeability.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

**Skin protection**

Protective clothing (heat-resistant)

**Respiratory protection**

With correct and proper use, and under normal conditions, breathing protection is not required.

Respiratory protection necessary at:

Insufficient ventilation.

exceeding exposure limit values

Suitable respiratory protective equipment: Particle filter device (DIN EN 143) Type: P2/3

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190).

**Environmental exposure controls**

No special environmental measures are necessary.

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**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Physical state:	solid	
Colour:	metallic, silver	
Odour:	odourless	
pH-Value:		not applicable

**Changes in the physical state**

Melting point:		not determined
Initial boiling point and boiling range:		not determined
Sublimation point:		not determined
Softening point:		not determined
Flash point:		not determined

**Flammability**

Solid:		not determined
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**Explosive properties**

none

Lower explosion limits:		not determined
Upper explosion limits:		not determined
Ignition temperature:		not determined

**Auto-ignition temperature**

Solid:		not determined
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Decomposition temperature:		not determined
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**Oxidizing properties**

none

Vapour pressure:		not determined
Density:		not determined
Bulk density:		not determined
Water solubility:		insoluble

**Solubility in other solvents**

insoluble

Viscosity / dynamic:		not determined
Viscosity / kinematic:		not determined

**9.2. Other information**

Solid content:		not determined
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**SECTION 10: Stability and reactivity****10.1. Reactivity**

No information available.

**10.2. Chemical stability**

The product is chemically stable under recommended conditions of storage, use and temperature.

**10.3. Possibility of hazardous reactions**

No known hazardous reactions.

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**10.4. Conditions to avoid**

No information available.

**10.5. Incompatible materials**

No information available.

**10.6. Hazardous decomposition products**

Can be released in case of fire: Metal oxide smoke, toxic

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****Toxicokinetics, metabolism and distribution**

No information available.

**Acute toxicity**

Based on available data, the classification criteria are not met.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
7440-31-5	tin				
	oral	LD50 >2000 mg/kg	Rat	ECHA Dossier	
	dermal	LD50 >2000 mg/kg	Rat	ECHA Dossier	
	inhalation (4 h) aerosol	LC50 (>4,75) mg/l	Rat	ECHA Dossier	
7440-50-8	copper				
	inhalation (4 h) aerosol	LC50 >5,11 mg/l	Rat	ECHA Dossier	
7440-02-0	nickel				
	oral	LD50 > 5000 mg/kg	Rat	ECHA Dossier	
	inhalation aerosol	LC50 10,2 mg/l	Rat	ECHA Dossier	

**Irritation and corrosivity**

Based on available data, the classification criteria are not met.

Skin corrosion/irritation: Not an irritant.

Serious eye damage/eye irritation: Not an irritant.

**Sensitising effects**

Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation: not sensitising.

**Carcinogenic/mutagenic/toxic effects for reproduction**

Based on available data, the classification criteria are not met.

**STOT-single exposure**

Based on available data, the classification criteria are not met.

**STOT-repeated exposure**

Based on available data, the classification criteria are not met.

**Aspiration hazard**

Based on available data, the classification criteria are not met.

**Specific effects in experiment on an animal**

No data available

**SECTION 12: Ecological information**

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**12.1. Toxicity**

No data available

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h]   [d]	Species	Source	Method
7440-02-0	nickel					
	Acute fish toxicity	LC50 > 100 mg/l	96 h	Danio rerio	ECHA Dossier	
	Acute algae toxicity	ErC50 > 100 mg/l	72 h	Selenastrum capricornutum	ECHA Dossier	
	Acute crustacea toxicity	EC50 > 100 mg/l	48 h	Daphnia magna	ECHA Dossier	

**12.2. Persistence and degradability**

No data available

**12.3. Bioaccumulative potential**

No indication of bioaccumulation potential.

**12.4. Mobility in soil**

No data available

**12.5. Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

**12.6. Other adverse effects**

No data available

**SECTION 13: Disposal considerations****13.1. Waste treatment methods****Advice on disposal**

Dispose of waste according to applicable legislation. Consult the local waste disposal expert about waste disposal. Non-contaminated packages may be recycled. According to EAKV, allocation of waste identity numbers/waste descriptions must be carried out in a specific way for every industry and process. Control report for waste code/ waste marking according to EAKV:

**Waste disposal number of waste from residues/unused products**

160304 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; inorganic wastes other than those mentioned in 16 03 03

**Waste disposal number of used product**

160304 WASTES NOT OTHERWISE SPECIFIED IN THE LIST; off-specification batches and unused products; inorganic wastes other than those mentioned in 16 03 03

**Waste disposal number of contaminated packaging**

150106 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); mixed packaging

**Contaminated packaging**

Handle contaminated packages in the same way as the substance itself.

**SECTION 14: Transport information****Land transport (ADR/RID)****14.1. UN number:**

No dangerous good in sense of this transport regulation.

**14.2. UN proper shipping name:**

No dangerous good in sense of this transport regulation.

**14.3. Transport hazard class(es):**

No dangerous good in sense of this transport regulation.

**14.4. Packing group:**

No dangerous good in sense of this transport regulation.



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**Inland waterways transport (ADN)**

<b>14.1. UN number:</b>	No dangerous good in sense of this transport regulation.
<b>14.2. UN proper shipping name:</b>	No dangerous good in sense of this transport regulation.
<b>14.3. Transport hazard class(es):</b>	No dangerous good in sense of this transport regulation.
<b>14.4. Packing group:</b>	No dangerous good in sense of this transport regulation.

**Marine transport (IMDG)**

<b>14.1. UN number:</b>	No dangerous good in sense of this transport regulation.
<b>14.2. UN proper shipping name:</b>	No dangerous good in sense of this transport regulation.
<b>14.3. Transport hazard class(es):</b>	No dangerous good in sense of this transport regulation.
<b>14.4. Packing group:</b>	No dangerous good in sense of this transport regulation.

**Air transport (ICAO-TI/IATA-DGR)**

<b>14.1. UN number:</b>	No dangerous good in sense of this transport regulation.
<b>14.2. UN proper shipping name:</b>	No dangerous good in sense of this transport regulation.
<b>14.3. Transport hazard class(es):</b>	No dangerous good in sense of this transport regulation.
<b>14.4. Packing group:</b>	No dangerous good in sense of this transport regulation.

**14.5. Environmental hazards**

ENVIRONMENTALLY HAZARDOUS: no

**14.6. Special precautions for user**

Not restricted

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

Not restricted

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 27: nickel

Information according to 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

**Additional information**

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

REACH 1907/2006 Appendix XVII, No: not relevant

**National regulatory information**

Water contaminating class (D): 1 - slightly water contaminating

**Additional information**

Observe technical data sheet.

**15.2. Chemical safety assessment**

Chemical safety assessments for substances in this mixture were not carried out.

**SECTION 16: Other information****Changes**

Rev. 1.00; 22.05.2015, Initial release

Rev. 1.1; 22.09.2016, Indication of changes - chapter: 1, 16.

Rev. 2.0; 17.04.2018, Changes in chapter: 15

Rev. 2.1; 18.02.2019, Indication of changes - chapter: 2

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**Abbreviations and acronyms**

ADR: Accord européen sur le transport des marchandises dangereuses par Route

CAS Chemical Abstracts Service

DNEL: Derived No Effect Level

IARC: INTERNATIONAL AGENCY FOR RESEARCH ON CANCER

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

GefStoffV: Gefahrstoffverordnung (Ordinance on Hazardous Substances, Germany)

LOAEL: Lowest observed adverse effect level

LOAEC: Lowest observed adverse effect concentration

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

NOAEL: No observed adverse effect level

NOAEC: No observed adverse effect level

NTP: National Toxicology Program

N/A: not applicable

OSHA: Occupational Safety and Health Administration

PNEC: predicted no effect concentration

PBT: Persistent bioaccumulative toxic

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail )

SARA: Superfund Amendments and Reauthorization Act

SVHC: substance of very high concern

TRGS Technische Regeln fuerGefahrstoffe

TSCA: Toxic Substances Control Act

VOC: Volatile Organic Compounds

VwVwS: Verwaltungsvorschrift wassergefaehrdender Stoffe

WGK: Wassergefaehrungsklasse

**Relevant H and EUH statements (number and full text)**

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer.

H372 Causes damage to organs through prolonged or repeated exposure.

EUH210 Safety data sheet available on request.

**Further Information**

Classification according EC regulation 1272/2008 (CLP): - Classification procedure:

Health hazards: Calculation method.

Environmental hazards: Calculation method.

Physical hazards: On basis of test data. and / or calculated and / or estimated.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

*(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*