



## Pb91Sn8Sb1-Brilliant-B2012

Rev: 12.11

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Release	12.11
Language	English
SDS	950224



## SUMMARY

The ROL0 classified, halide-free no-clean solder wire Pb916Sn8Sb1 Brilliant B2012 is a high lead special soft solder wire for high temperature applications.

Solder Wire	Pb91Sn8Sb1-Brilliant-B2012
<b>PROCESS</b>	
No-Clean process	9
Post-solder cleaning	9
Water soluble	1

INDUSTRY APPLICATION	
Standard electronics	1
Industrial electronics	8
Hi-Rel electronics (automotive)	8

PROCESS CAPABILITY	
Manual soldering	8
Robot soldering	8
Laser soldering	7
Wetting properties	8
Wetting time	9
Solderball formation	8
Flux spattering	8
Smoke formation	7
Tip lifetime	8
Shiny joint appearance	7
Cosmetic cleanliness	8
ICCT compatible	8
Conformal coating	7

Legend	
<i>Especially made for this purpose</i>	9 - 10
<i>Generally qualified for this purpose</i>	7 - 8
<i>Generally usable, but not the best choice</i>	5 - 6
<i>Generally not usable for this purpose</i>	3 - 4
<i>Wrong choice</i>	1 - 2

Check material compatibility with every process change!

Industrial chemical product.

Read MSDS before use.

Product contains SVHC substance Lead with more than 0,1 Mass%.

## Disclaimer:

This information is intended as advice to the best of our knowledge. The provided data is based on our own measurements, they do not provide any guaranteed properties nor are these delivery specifications. Due to the versatility of materials, applications and taking in consideration the industrial property rights of third parties, Balver Zinn GmbH cannot take any liability.

## CLASSIFICATION

DIN-EN-ISO-9454-1: 2016	1231
IPC-J-STD-004-A: 2004	ROL0

## PROPERTIES

Flux code	B2012	
Alloy code	Pb91Sn8Ag1	
Alloy composition	Pb91Sn8Ag1	
Liquidus	[°C]	305
Solidus	[°C]	280
Recommended soldering temp.	[°C]	430 - 450
Acid number	[mg KOH/g]	213.6
Flux content	[% w/w]	2.2
Residues	Colorless	

## TEST REPORTS

Certificate of Compliance		Website
Declaration of Conformity 2011/65/EU (RoHS)		No
Application Note		EN/DE
Copper Mirror	IPC-TM-650 2.3.32	Pass
Halides	IPC-TM-650 2.3.33 [Silver Chromate]	Pass
Halide	IPC-TM-650 2.3.35.1 [Fluoride by Spot]	Pass
Copper Corrosion	IPC-TM-650 2.6.15	Pass
SIR	IPC-TM-650 2.6.3.3	Pass
ECM	IPC-TM-650 2.6.14.1	Pass

## PACKAGING AND STORAGE

Reels		
Label	K63	BZ
Weight [kg]	0.4	0.25 / 0.5 / 1.0
Height [mm]	63	80
External diameter [mm]	63	76
Internal diameter [mm]	11	30
Reels per carton	10	10
Standard wire diameter [mm]	∅	0.3 - 3.5
Minimum shelf-life in months	20-25 °C	60