

Pb96Sn2Ag2-Brilliant-B2012

Rev: 12.11

Date	2021.11.02
Language	EN
SDS	950211



SUMMARY

The ROL0 classified, halide-free no-clean solder wire Pb96Sn2Ag2 Brilliant B2012 is a high lead special soft solder wire for high temperature applications.

Solder Wire	Pb96Sn2Ag2-Brilliant-B2012
PROCESS	
No-Clean process	9
Post-solder cleaning	9
Water soluble	1

INDUSTRY APPLICATION	
Standard electronics	1
Industrial electronics	8
Hi-Rel electronics (automotive)	8

PROCESS CAPABILITY	
Manual soldering	8
Robot soldering	8
Laser soldering	7
Wetting properties	8
Wetting time	9
Solderball formation	8
Flux spattering	8
Smoke formation	7
Tip lifetime	8
Shiny joint appearance	7
Cosmetic cleanliness	8
ICCT compatible	8
Conformal coating	7

Legend	
<i>Especially made for this purpose</i>	9 - 10
<i>Generally qualified for this purpose</i>	7 - 8
<i>Generally usable, but not the best choice</i>	5 - 6
<i>Generally not usable for this purpose</i>	3 - 4
<i>Wrong choice</i>	1 - 2

Check material compatibility with every process change!

Industrial chemical product.

Read MSDS before use.

Product contains SVHC substance Lead with more than 0,1 Mass%.

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CLASSIFICATION

DIN-EN-ISO-9454-1: 2016	1231
IPC-J-STD-004-A: 2004	ROL0

PROPERTIES

Flux code	B2012	
Alloy code	Pb96Sn2Ag2	
Alloy composition	Pb96Sn2Ag2	
Liquidus	[°C]	299
Solidus	[°C]	304
Recommended soldering temp.	[°C]	430 - 450
Acid number	[mg KOH/g]	220
Flux content	[% w/w]	2.2
Residues	Colorless	

TEST REPORTS

Certificate of Compliance			Website
RoHS Compliant			No
Application Note			EN/DE
Copper Mirror	IPC-TM-650 2.3.32		Pass
Halides	IPC-TM-650 2.3.33	[Silver Chromate]	Pass
Halide	IPC-TM-650 2.3.35.1	[Fluoride by Spot]	Pass
Copper Corrosion	IPC-TM-650 2.6.15		Pass
SIR	IPC-TM-650 2.6.3.3		Pass
ECM	IPC-TM-650 2.6.14.1		Pass

PACKAGING AND STORAGE

Reels			
Label	63/37	BZ	K80
Weight [kg]	0.25 / 0.4	0.5 / 1.0	0.4 / 0.8
Height [mm]	63	80	80
External diameter [mm]	63	76	80
Internal diameter [mm]	11	30	16
Reels per carton	10	10	10
Standard wire diameter [mm]			0.3 - 3.5
Minimum shelf-life in months	4-10 °C		60