

Product Data Sheet

BALVER ZINN®

REGI-GREEN

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Language English
SDS 950421



Summary

REGI-GREEN is a partially water based ORL0 classified flux for wave soldering applications. It is based on organic acids and leaves hardly any visible residues. The REGI-GREEN also eliminates bridging.

Flux code	REGI-GREEN
PROCESS	
No-Clean process	9
Post-solder cleaning	8

INDUSTRY APPLICATION	
Standard electronics	9
Industrial electronics	9
Hi-Rel electronics (automotive)	9

PROCESS CAPABILITY	
Foam fluxing	8
Spray fluxing	9
Short preheat	8
Short contact time	9
Pb-free process Air	9
Pb-free process N2 wave	9
Pb-free process N2 tunnel	9
Skipped joints	9
Solderballing	9
Bridging	9
Promotes wicking	8
PTH filling	9
Cosmetic cleanliness	8
Cosmetic cleanliness N2	9
Shiny joint appearance	9
Pin testability	8
Conformal coating (see AN)	8

Legend	
<i>Especially made for this purpose</i>	9 - 10
<i>Generally qualified for this purpose</i>	7 - 8
<i>Generally usable, but not the best choice</i>	5 - 6
<i>Generally not usable for this purpose</i>	3 - 4
<i>Wrong choice</i>	1 - 2

CLASSIFICATION	
DIN EN ISO 9454-1: 2016	2122
IPC-J-STD-004-A: 2004	ROL0

PROPERTIES		
Density	@ 20°C [kg/dm³]	0.9
Solid content	[% w/w]	3.5
Acid number	[mg KOH/g]	35
Water content	[% w/w]	30
VOC content	[% w/w]	Remainder
Filmformer(s)		Organic
Color		Colorless
Odor		Alcoholic
Flashpoint COC	[°C]	13
Thinners		425-00

TEST REPORTS			
Certificate of Compliance			None
Application Note			EN/DE
Copper Mirror	IPC-TM-650 2.3.32		Pass
Halides	IPC-TM-650 2.3.33	[Silver Chromate]	Pass
Halide	IPC-TM-650 2.3.35.1	[Fluoride by Spot]	Pass
Copper Corrosion	IPC-TM-650 2.6.15		Pass
SIR	IPC-TM-650 2.6.3.3		Pending
ECM	IPC-TM-650 2.6.14.1		Pending

PACKAGING AND STORAGE		
Packaging can	(HDPE) [liter]	10
Packaging Drum	(HDPE) [liter]	200
Shelf-life in months	20-25 °C	18

Check material compatibility with every process change!
Industrial chemical product.
Read SDS before use.

Disclaimer:

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